



Insta Pressfit®
Pressfit Quality & Purity



aira
INDIA LLP



EN 316L Stainless Steel Water Pipes and Fittings



Lifetime

WARRANTY

EN 316L STAINLESS STEEL
PIPES AND FITTINGS

VISION

InstaPressfit® envisions itself as a premier manufacturer* in the pipes and fittings sector, distinguished by our commitment to excellence, trusted partnership and the delivery of cost-effective, high-quality products.

MISSION

At InstaPressfit®, our mission is to set new benchmarks in the pipes and fittings industry by delivering cost-effective products that cater to a wide market segment. We achieve this through innovative, technically advanced production processes that prioritize quality, safety, hygiene and durability.



From The CEO's Desk:

Dear Friends,

As a CEO of a leading Stainless-Steel pipes & fittings manufacturer company, I bring over two decades of proven success in guiding ventures and reshaping industry landscapes.

My expertise spans business development, management, team leadership, channel management and institutional sales. With a steadfast commitment to excellence, our company propel to new heights through strategic insights & dynamic relationships. Through a fusion of innovation and operational acumen, I lead our team in delivering unparalleled quality and service, ensuring our position as pioneers in the pipes and fittings sector.

Together, we forge pathways for sustainable growth while exceeding customer expectations at every turn.



Nimit Varshney

Chief Executive Officer

Aaira India LLP.

Our Collaboration With Hisar Metal Industries Ltd.

At Insta Pressfit®, we are committed to delivering the highest-quality stainless steel pipes to our customers. To enhance our capabilities and ensure the superior quality of our products, we have partnered with **Hisar Metal Industries Ltd.**, one of the renowned steel manufacturers in India, since 1991. They have 35 years of experience in the steel industry. This collaboration allows us to leverage Hisar Metal's advanced manufacturing techniques and premium materials, ensuring that our stainless steel pipes meet the highest industry standards.

We have collaborated with Hisar Metal to produce best quality stainless steel pipes. Our combined expertise ensures that we stay at the forefront of the stainless steel plumbing industry, providing solutions that address our client's changing demands.

Get the quality that results from our partnership with Hisar Metal, and put your confidence in us for all of your stainless steel pipe needs.



In pursuit of excellence

www.hisarmetal.com





Suitable for drinking water as per IS 10500

Why InstaPressFit®?



Safety: EN 316L & 304 JIS Stainless steel is an inert material. It is resistant to corrosion and will not react with toxic chemicals that sometimes seep into the ground. Furthermore, it prevents the growth of algae, fungus and is resistant to most bacteria. These qualities make EN 316L & 304 JIS stainless steel the ideal material for pipes that contain drinking water.

Hygiene: The EN 316L & 304 JIS stainless steel used for **InstaPressfit®** is of top quality. It is the same stable, high quality steel that is used in hospitals across the world in replacement surgeries. **InstaPressfit®** pipes, once installed, will last for decades and will deliver a consistent level of safety throughout without fear of scaling and bad odour.

Quality & Innovation: EN 316L & 304 JIS Stainless steel has a high tensile strength. Pipes & fittings made from this material are of highest quality and last for decades. Our quality is our topmost priority. Our manufacturing processes and technology focus on making the joints resistant to damage even under high water pressure.

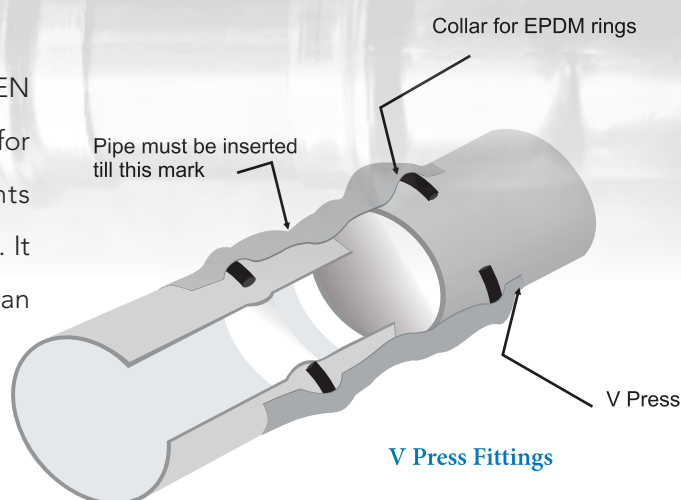
Our cleverly designed fittings can be installed by any plumber using our specially designed hydraulic crimping tools. The installation of our pipes & fittings is quick and hassle-free.

Affordability: We, at **InstaPressfit®**, believe that the benefits of our products far outweigh their cost. But to make them easily available and within reach of the Indian market, we have regulated the prices of our pipes & fittings. **InstaPressfit®** is not only revolutionary, but it is affordable too.



Instapressfit® EN 316L & 304 JIS Stainless Steel Plumbing System

The integrated plumbing system consists of EN 316L & 304 JIS stainless steel pipes & fittings for distribution of water in various segments namely residential, commercial, industrial etc. It is available in all normal sizes used in Indian Market.



Insta Uncrimped Fitting Indicator (IUFI) Technology



FINISHED TO PERFECTION

INSTALLATION PROCESS

Use high speed blade to cut the pipe.

1

Cut the pipe in round shape.

2

The edges of pipe should be smooth to prevent damage to the gasket.

3

Pipe should be inserted till the end of the fitting.

4

Keep the fitting collar in the middle point of certified crimping tool.

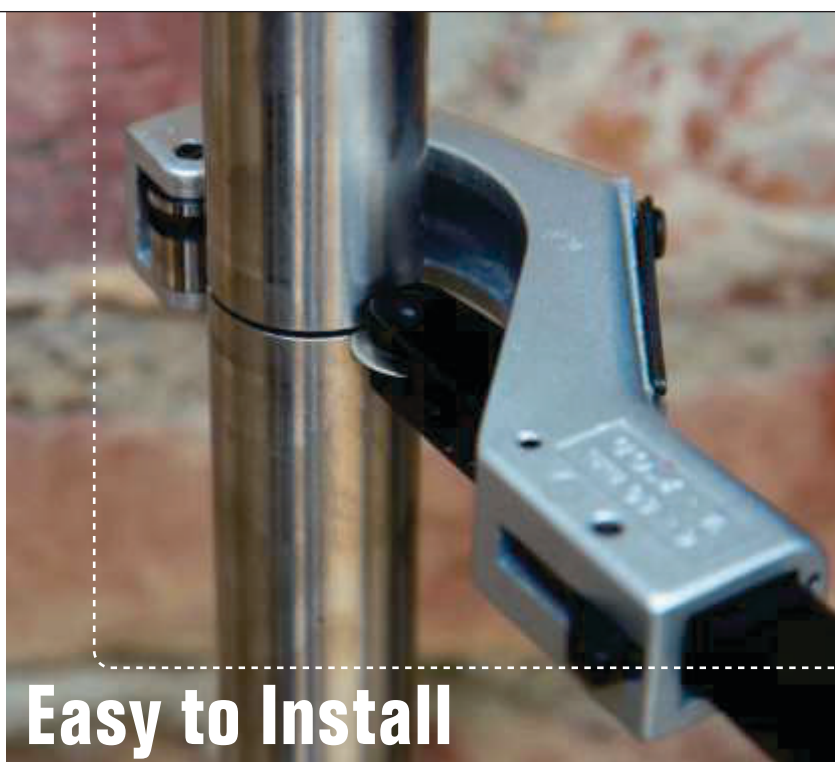
5

Press the certified crimping tool till both face of tool jaw.

6

Look at the IUF Inducator

7



Easy to Install

Crimping Tool

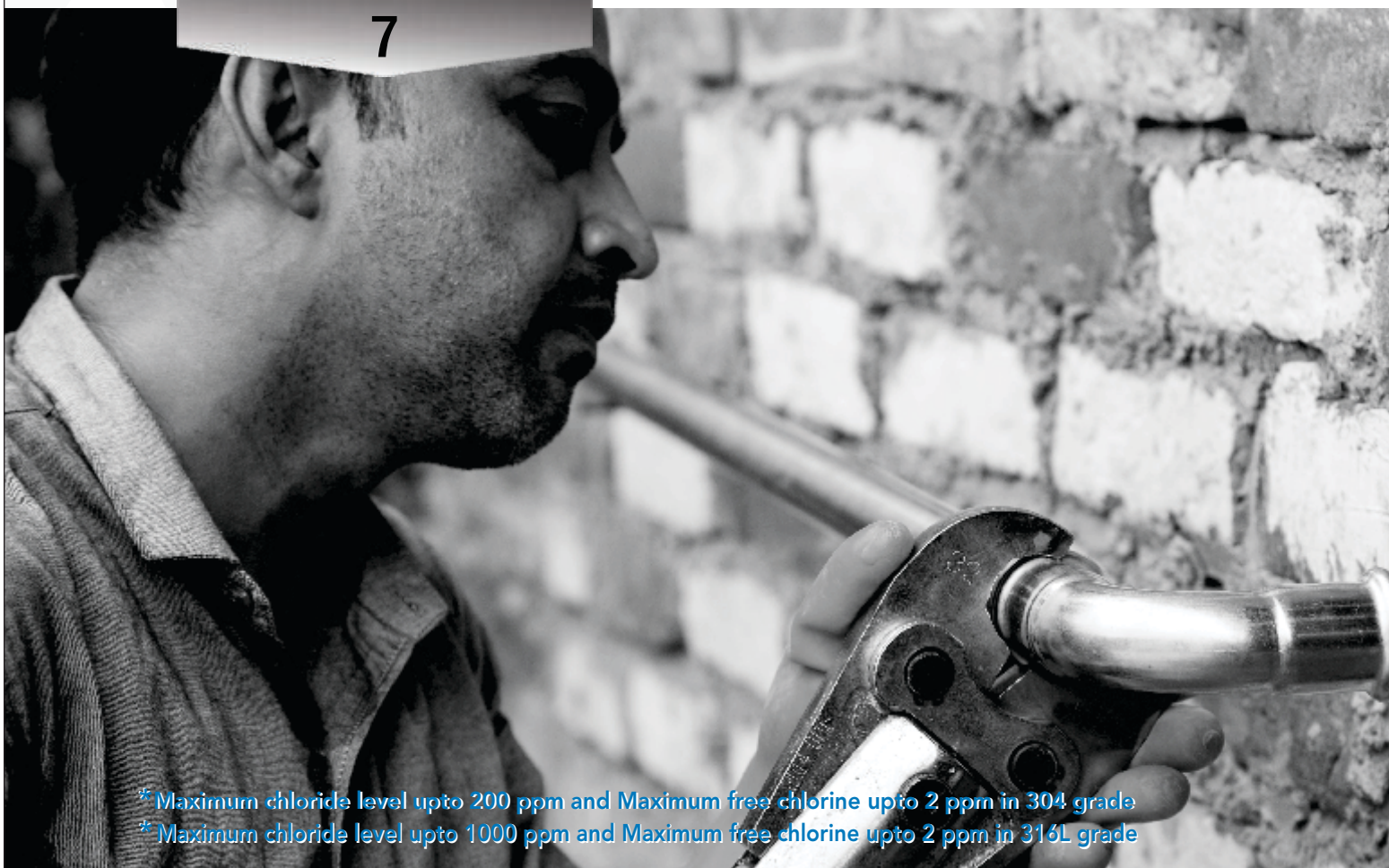
Height : 203mm

Length : 395 mm

Width : 81 mm

Weight : 3 kg

Compression Range : 54mm



*Maximum chloride level upto 200 ppm and Maximum free chlorine upto 2 ppm in 304 grade

*Maximum chloride level upto 1000 ppm and Maximum free chlorine upto 2 ppm in 316L grade

304 JIS

Pipe Size	Pipe Outer Diameter (MM)	Pipe Wall Thickness (MM)
1/2"	15.88	0.80
3/4"	22.22	1.00
1"	28.60	1.00
1-1/4"	34.00	1.20
1-1/2"	42.70	1.20
2"	48.60	1.20
2-1/2"	76.10	1.50
3"	88.90	2.00

316 L EN

Pipe Size	Pipe Outer Diameter (MM)	Pipe Wall Thickness (MM)
1/2"	15.00	1.00
3/4"	22.00	1.20
1"	28.00	1.20
1-1/4"	35.00	1.50
1-1/2"	42.00	1.50
2"	54.00	1.50
2-1/2"	76.10	2.00
3"	88.90	2.00

* Pipe as per EN 10312

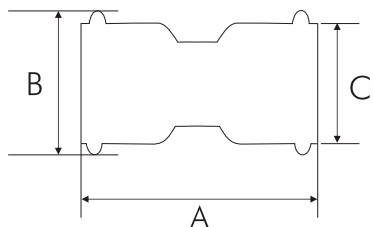
EPDM details for Water Plumbing

Material	Percentage	Function
EPDM Rubber	32.00%	
Fillier (Calcium Carbonate)	16.00%	Stabilize, avoid D-shaper of rubber
Reinforce (N330, N550)	31.20%	Provide crack resistance
Softener (Paraffine Oil No.-300)	15.20%	Avoiding penetration due to moisture
Accelerator	01.12%	Provide high physical property
Vulcanizer	00.64%	Provide weather resistance and ageing resistance
Other	03.84%	To give shape
Total	100.00%	

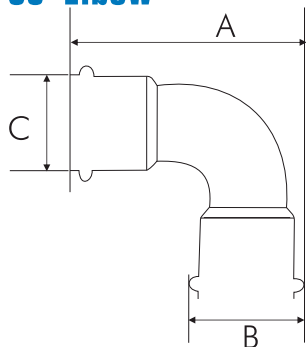
Other O-Ring Details

Material	Colour	Temp.	Function	Usage
Fluoronrubber	Brown	-30°C -170°C	16	Steam high temperature hot water
HNBR	Yellow	-40°C -150°C	16	Gas Fuel Oil

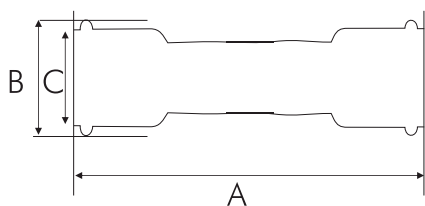
NOTE: In case of special requirements please specify in purchase order

Socket

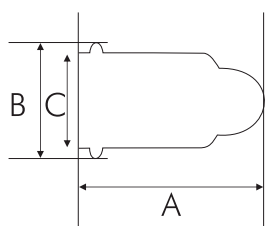
Size	A	B	C	Weight
½"	52.00	23.00	18.50	38.39
¾"	55.00	31.30	25.40	58.57
1"	58.70	37.20	31.60	72.37
1¼"	66.60	44.40	38.70	102.82
1½"	88.00	53.40	45.60	161.57
2"	93.50	65.20	57.90	204.00

A 90° Elbow

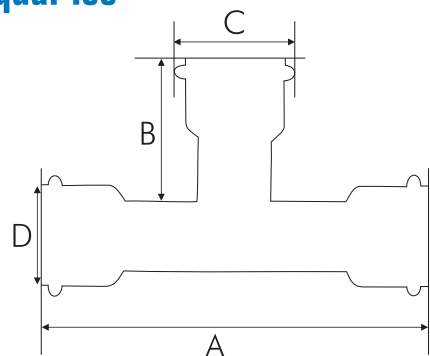
Size	A	B	C	Weight
½"	56.00	23.00	18.50	40.21
¾"	70.50	31.30	25.40	92.82
1"	78.00	37.20	31.60	119.23
1¼"	95.20	44.40	38.70	175.60
1½"	117.40	53.40	45.60	265.00
2"	140.00	65.20	57.90	399.80

Slip Socket

Size	A	B	C	Weight
½"	81.40	23.00	18.50	57.23
¾"	85.00	31.30	25.40	86.24
1"	93.10	37.20	31.60	114.09
1¼"	109.30	44.40	38.70	159.79
1½"	135.00	53.40	45.60	212.00
2"	152.00	65.20	57.90	298.00

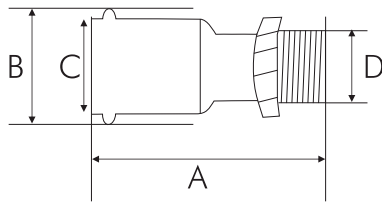
Cap

Size	A	B	C	Weight
½"	34.80	23.00	18.50	25.09
¾"	36.40	31.30	25.40	38.50
1"	37.00	37.20	31.60	49.50
1¼"	42.00	44.40	38.70	66.51
1½"	51.60	53.40	45.60	101.72
2"	56.00	65.20	57.90	139.45

Equal Tee

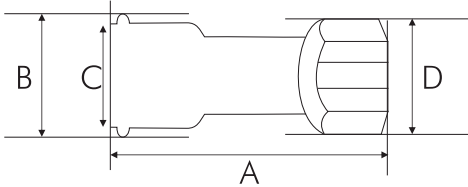
Size	A	B	C	D	Weight
½"	79.70	27.60	23.00	18.50	72.69
¾"	86.40	29.00	31.30	25.40	111.56
1"	93.00	32.10	37.20	31.60	143.65
1¼"	107.20	34.80	44.40	38.70	196.69
1½"	134.00	46.10	53.40	45.60	289.80
2"	152.20	47.90	65.20	57.90	408.75

Male Adaptor



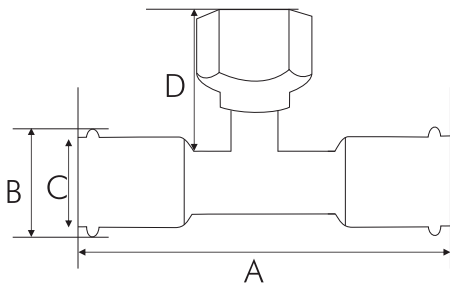
Size	A	B	C	D	Weight
½"	51.50	23.00	18.50	21.00	52.14
¾"	56.40	31.30	25.40	26.20	74.14
1"	62.70	37.20	31.60	33.00	106.33
1¼"	70.00	44.40	38.70	41.70	148.22
1½"	80.60	53.40	45.60	47.60	189.32
2"	92.50	65.20	57.90	59.00	380.00

Female Adaptor



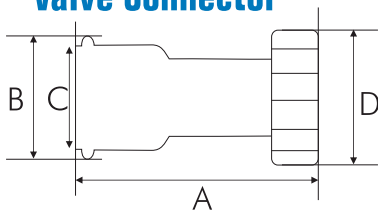
Size	A	B	C	D	Weight
½"	50.40	23.00	18.50	27.20	51.75
¾"	51.20	31.30	25.40	34.00	72.57
1"	58.80	37.20	31.60	41.60	114.22
1¼"	65.10	44.40	38.70	50.00	161.00
1½"	77.00	53.40	45.60	56.00	203.87
2"	86.90	65.20	57.90	68.50	260.00

Branch Tee Female Outlet



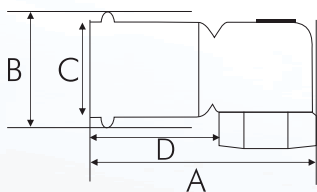
Size	A	B	C	D	Weight
½"	79.60	23.00	18.50	25.20	84.27
¾"	86.60	31.30	25.40	25.40	127.83
1"	92.80	37.20	31.60	31.80	182.97
1¼"	108.00	44.40	38.70	35.50	220.00
1½"	134.30	53.40	45.60	36.70	260.00
2"	152.00	65.20	57.90	43.40	405.00

Valve Connector



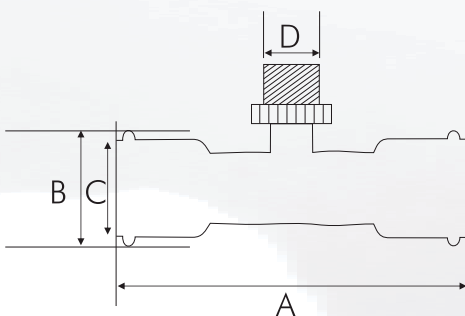
Size	A	B	C	D	Weight
½"	55.00	23.00	18.50	27.00	57.86
¾"	58.40	31.30	25.40	33.80	91.30
1"	64.20	37.20	31.60	42.40	134.36
1¼"	66.40	44.40	38.70	49.70	178.03
1½"	82.00	53.40	45.60	56.10	425.00
2"	85.70	65.20	57.90	68.10	633.00

90° Female Elbow Short



Size	A	B	C	D	Weight
½"	58.70	23.00	18.50	34.00	73.76
¾"	68.70	31.30	25.40	37.60	117.21
1"	75.30	37.20	31.60	36.30	172.42

Branch Tee Male Outlet



Size	A	B	C	D	Weight
½"	79.60	23.00	18.50	26.00	77.00
¾"	86.80	31.30	25.40	31.00	126.18

***Please contact for 304 JIS grade fitting dimension.**

***These sizes are for reference purposes only, may differ batch to batch**

Test Certificate & Data Sheet

TEST REPORT

TCR Engineering Services Pvt. Ltd.
V-10, Sector-10, Gurgaon, Haryana-122001, India
Phone: 01662-220067, 220367, 220738
Fax: 01662-220067, 220367, 220738
E-mail: info@hisarmetal.com | Website: www.hisarmetal.com

U/LR: TC090524000023155F Page 1 of 1
T.C. No.: C11506 Date: 26-07-2024
Issued To: M/s AAIIRA INDIA LLP
1st Floor, Plot No. 53/2/20, Site 4, Shahibabad, Ghaziabad, Uttar Pradesh-201002
Contact No.: +91-9820934935, Email: info@hisarmetal.com

Party Ref.: Letter Condition of Sample Cut Piece
Ref. Date: 17-07-2024 Sample Received on: 22-07-2024
Description of Sample: Pipe Testing Started on: 22-07-2024
Specification: AISI 316 L Date of Completion: 23-07-2024
Sample Drawn By: Party Enclosure: Nil
Test Location: TCR-Noida Mumbai
Test: SPECTRO CHEMICAL ANALYSIS
TCR Quote No.: TCA/2024/1693

1. Chemical Testing
1. Metals and Alloys
SPECTRO CHEMICAL ANALYSIS

Result	Test Method	Requirement
% Carbon	ASTM E1086-2022	0.030 max.
% Sulphur	ASTM E1086-2022	0.030 max.
% Phosphorus	ASTM E1086-2022	0.045 max.
% Manganese	ASTM E1086-2022	2.00 max.
% Silicon	ASTM E1086-2022	1.00 max.
% Chromium	TCR / TM-03-065-2023	16.00-18.00
% Nickel	ASTM E1086-2022	10.00-14.00
% Molybdenum	ASTM E1086-2022	2.00-3.00

Result: Satisfactory

Remark: The above result(s) meets the specified requirements of AISI 316 L with respect to elements analyzed.

*****END OF REPORT*****

Checked By: [Signature]
Reviewed & Authorized By: D.N. GAICHOR (HOD Chemical)

TCR Engineering Services, India: Redefining On-Time Quality since 1973
Material Testing, Metallurgical Evaluation, Corrosion
Testing, NDT, Engineering, Civil, Mechanical, Electrical, Instrumentation & Research Laboratories
1. The results are given as per the test report only. No other test results are provided.
2. The test report is valid only for the material specified in the test report.
3. The test report is valid only for the material specified in the test report.
4. The test report is valid only for the material specified in the test report.

HISAR METAL INDUSTRIES LIMITED

Gurgaon Off.: Unit No. 714, Tower-A, Emaar Digital Greens,
Golf Course Extn. Road, Sector-61, Gurugram, Haryana-122001, India
Ph.: 01662-220067, 220367, 220738
E-mail: info@hisarmetal.com | Website: www.hisarmetal.com

TECHNICAL DATA SHEET

	As per ASTM A-312 TP 304	As per ASTM A-312 TP 316L
1. Pipe size	NB OD Thickness	OD Thickness
1/2"	15.88 0.80	15.00 1.00
3/4"	22.25 1.00	22.00 1.20
1"	28.50 1.00	28.00 1.20
1 1/2"	34.00 1.20	35.00 1.50
2"	42.70 1.20	42.00 1.50
2 1/2"	48.60 1.20	54.00 1.50
3"	76.10 1.50	76.10 2.00
3 1/2"	88.90 2.00	88.90 2.00

2. Tolerance Thickness: +/- 12.5%
Weight: +/- 12.5%

3. Chemical Composition: (Grade 304)

C	Mn	P	S	Si	Ni	Cr	Mo
(TP 304) 0.08	2.00	0.04	0.03	0.75	8.00-11.0	18.00-20.00	-
Max	Max	Max	Max	Max	Max	Max	Max
(TP 316L) 0.03	2.00	0.045	0.03	0.75	10.00-14.00	16.00-18.00	2.0-3.0
Max	Max	Max	Max	Max	Max	Max	Max

4. NDT Test: Optional

5. Hydrotest: Hydro Test at 1000PSI Pressure

6. Mechanical Properties: TS (MPa) 485
YS (MPa) 170
Elongation 35%
22% expansion on OD

7. Flaring Test: 22% expansion on OD

8. Flattening Test: Flattening Test shall be according to ASTM A-390

9. Brand Name: Inalapshti (R)

Regd. Off. & Works: Near Industrial Development Colony Hisar - 125 005 (Haryana) INDIA
Ph.: 01662-220067, 220367, 220738
E-mail: info@hisarmetal.com

SHIRAM INSTITUTE FOR INDUSTRIAL RESEARCH
(A unit of Shiram Scientific and Industrial Research Foundation)
19, University Road, Delhi - 110007 (India)
An ISO - 9001, 14001 & OHSAS 18001 Certified Institute
Website: www.shiram.institute.org
E-mail id: customercare@shiram.institute.org

TEST CERTIFICATE NO.: C1/0000101821

Issued To: Client Code: A1197
AAIRA INDIA LLP
L29-L34, FIRST FLOOR, BLOCK-L,
CONNAUGHT PLACE
NEW DELHI
DELHI-110001
Kind Attn: SHWETA JAIN

Date: 01/08/2024
Job No.: 1710-1-171-592
Booking No.: RG1718/1/6528
Booking Date: 01/08/2024
Customer Ref No.:
Customer Ref Date: 01/08/2024

Sample Description:
ONE SAMPLE OF STAINLESS STEEL PIPE WITH FITTING WAS RECEIVED.
The sampling was not carried out by SHIRAM INSTITUTE FOR INDUSTRIAL RESEARCH.
The sample particulars provided in the Test Certificate are based on the declaration by the Party.

TEST RESULTS

S.No. Tests	Observation	Equipment Used
A. Hydraulic Pressure Test (At 40 kg/cm ²)	Satisfactory (No leakage observed)	Pressure Machine

DOR: 01/08/2024
DOC: 01/08/2024

AUTHORISED SIGNATORY
EMPLOYEE CODE: 5065

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SHIRAM INSTITUTE FOR INDUSTRIAL RESEARCH
(A unit of Shiram Scientific and Industrial Research Foundation)
19, University Road, Delhi - 110007 (India)
An ISO - 9001, 14001 & OHSAS 18001 Certified Institute
Website: www.shiram.institute.org
E-mail id: customercare@shiram.institute.org

TEST CERTIFICATE NO.: C1/0000101821

Issued To: Client Code: A1197
AAIRA INDIA LLP
L29-L34, FIRST FLOOR, BLOCK-L,
CONNAUGHT PLACE
NEW DELHI
DELHI-110001
Kind Attn: SHWETA JAIN

Date: 14/08/2024
Job No.: 1708-1-171-1507
Booking No.: RG1718/1/4491
Booking Date: 14/08/2024
Customer Ref No.:
Customer Ref Date: 14/08/2024

Sample Description:
ONE SAMPLE DESCRIBED AS STAINLESS STEEL PIPE GRADE: 316L DECLARED AS BEING
USED FOR HOUSEHOLD PLUMBING WAS RECEIVED.

The sampling was not carried out by SHIRAM INSTITUTE FOR INDUSTRIAL RESEARCH.
The sample particulars provided in the Test Certificate are based on sample provided by the Party.

TEST RESULTS

S.No. Test Parameters	Observation	Requirement	Conformity	Protocol Adopted
Grade SS-316L				
A. Chemical Analysis (% By Mass)				
ASTM A-240				
1. Carbon	0.03	0.03 Max.	Yes	IS: 328 Pt-1-1987 RA2012
2. Manganese	1.3	2.00 Max.	Yes	ASTM E 758-2002
3. Sulphur	0.012	0.030 Max.	Yes	IS: 328 Pt-4-1989 RA2014
4. Phosphorus	0.019	0.045 Max.	Yes	IS: 328 Pt-3-1987 RA2012
5. Silicon	0.29	0.75 Max.	Yes	IS: 328 Pt-8-1989 RA2014
6. Nickel	10.3	10.0 - 14.0	Yes	IS: 328 Pt-5-1987 RA2014
7. Chromium	16.4	16.0 - 18.0	Yes	IS: 328 Pt-6-1987 RA2014
8. Molybdenum	2.1	2.0 - 3.0	Yes	ASTM E 399-2012

D.O.R.: 14/08/2024
D.O.C.: 14/08/2024

AUTHORISED SIGNATORY
EMPLOYEE CODE: 5065

GC-01 (Rev-05) Page 1 of 1

Quality Assurance plan

316 L and 304 Grade Stainless Steel Plumbing Pipe and Fittings

A. Incoming Raw Material

Sr. No.	Process Description	Ref. Documents Standards	Characteristic to be checked	Samples quorum of size/inspection	Instrument equipment used for testing	Acceptance criteria
1	CR Coil from Our Coil Production Factory	Specification as Material requisition form	• Dimension • JSL T.C. Verification • Packing Condition • Weight • Defects if any	Sample / Heat	Vernier, Micrometre, Chemical, Analysis, Tensile Testing Machine (Brinell Rockwell) Hardness Testing Machine	Confirm to Specification 100%

B. Stage Wise Inspection

2	Welded Tube forming	As per Specification	Dimensions check Diameter (Ovality) x Length x Thickness • Weight • Defects if any	2 Samples from each Coil 1 Sample from each lot	Universal testing machine UIN 40 - T Make "UTS" Microscope, Vernier, Micrometre & Measuring Tape	Dimensions acceptance as per order Confirm to standard samples as per details
3	Annealing	Temperature as per ASTM Standard	• Temperature • Hardness • Cooling • Water Quenching	1 Sample per lot / 1 Sample per heat	Digital Graphic, Temperature Recorder, Digital Temperature Indicator & Temperature Controller, Metallurgical Microscope, Brine Rockwell Hardness Tester.	Dimensions acceptance as per order Confirm to standard samples as per details
4	Straightening	Straightening as per specification	Check straightening of Pipes	First 2 pipes of each size lot	Roller Straightening Machine, Micrometre, Visual Observation	Straightening as per specification standard sample
5	End Facing Squaring & Bevelling	Burr Free Squaring / Bevelling with Proper V-Shape	100% Visual inspection	Abrasive Polishing as per standard sample	Confirm to specification / requirement	Straightening as per specification
6	Hydrostatic Testing	As per ASTM standard	Leakages	100%	Hydraulic Pressure Tester	No Leakage
7	Picking	As per required ASTM standard	• Scale removing inside • outside surface area	100%	Visual Observation requirement	As per Standard
8	Final Inspection Physical / Chemical Testing	As per applicable standard	Visual Dimension, Physical & Chemical	100% (or) as per ASTM standard	Micrometre, Vernier, Universal Testing Machine	As per Standard
9	Marking InstaPressfit®	InstaPressfit®	• Spell check • Details verification	100% Confirm on first two sample & continue	Inkjet machine / heat no size Grade etc. with Test certificate	Confirm to requirement
10	Packing & Delivery	As per Our Standard Practice or as per customer requirement (If stated in P.O.)	Packing quality Tightness of packing	100% confirm to requirement and release for	Hessian Cloth	As per Our Standard Practice or as per customer requirement (If stated in P.O.)



5 Layer/ 7 Layer

● First Layer

Standard 316L Surgical Stainless Steel

● Second Layer

Climate Control Insulated Coating,

● Third Layer

Fire & Lightening retardant thermal insulation

● Fourth Layer

High bonded density P.U. foam for thermal resistance.

● Fifth Layer

U.V. blocking fibrous insulation prevents heat transmission through convection.

● Sixth Layer

AEROLAM heat insulation confirms to class 1 for surface spread of Flame Characteristics.

● Seventh Layer

Wrap around with rigid 304 Austenitic stainless steel.



First Layer Thickness 1mm/ 1.5 mm

Higher level of SS thickness ensures that high pressure water flows do not impact or deform the tank.

Easy Drainage

Hot water flushing clears the SS tank from any bacteria if present and the pure brass wash drain outlets allow for accelerated cleaning of dirty water.

Stainless Steel Water Tanks

Technical Specification

Capacity (Ltr)	Diameter (mm/inch)	Height with Stand (mm/inch)	Inlet Fitting (inch)	Over Flow (Inch)	Outlet Fitting (Inch)	Drain (inch)
500	1070/42	1170/46	1	1	1	1
750	1070/42	1600/63	1	1	1	1
1000	1070/42	1800/72	1	1	15	15
1500	1360/54	1900/75	1	1	1.5	1.5
2000	1530/60	2010/79	1	1	2	2
2500	1530/60	2260/89	1	1	2	2
3000	1700/67	2060/81	1	1	2	2
4000	1700/67	2550/100	1.5	1.5	2	2
5000	1700/67	3300/130	1.5	1.5	2	2

Guide to Selection of Stainless Steel

Water Type	Chloride Level	Steel Type	Common Grade Name	Nearest EN 1008 Grades
Supply	200	Austentic	304	EN.4301/UNS30400
Ground	600	Austentic	316L	EN1.4401/UNSS31603
Brokish	800-3600	Duplex	2205	EN1.446201/UNSS2205



Products



Pipe



Slip Socket



90° Female Elbow



Male Thread Socket



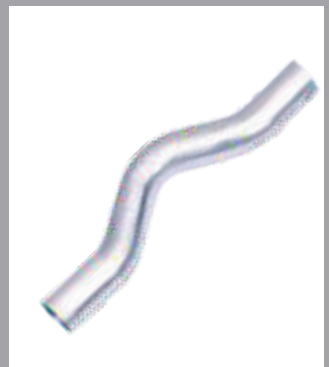
Female Thread Socket



90° Male Elbow



A90° Elbow



Pipe Bridge



45° Elbow



90° Female Elbow (Short)



Equal Tee



Water Manifold



Branch Tee Male



Reducing Socket



Socket



Cap

This image shows a full page of blank handwriting practice paper. It features numerous horizontal blue lines spaced evenly across the page, providing a guide for letter height and placement. The lines are consistent in color and thickness throughout the document.



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